










# R-Tech Dental of Minnesota

P.O. Box 8108 Rochester, MN 55903 (800)826-8704 FAX (507)282-1163 info@rtechdental.com

## Statim 2000 Cassette Seal Replacement

1	Open cassette and lay the <a href="#">SIC 01-100834S</a> cassette lid on a flat surface. Under the corner of the seal, use a <a href="#">RPI RPT372</a> cassette seal removal tool or a spatula, to pry the old seal out of the lid of the cassette. Remove and discard the old seal.	
2	Use a scrubby pad to clean and scour the outside edge of the <a href="#">SIC 01-103475S</a> cassette tray.	
3	Under running water, use a toothbrush to clean the inside of the <a href="#">SIC 01-100834S</a> cassette lid.	
4	Open the <a href="#">SIC 01-100028S</a> cassette seal package. Remove the <a href="#">SIC 01-108153</a> soap bottle from the package and squirt a small amount of liquid hand soap into your hand.	
5	Run the seal through your hand lubricating all sides of the seal completely. NOTE: Visible part of seal should be re-lubricated at least every 30 days. Additional <a href="#">SIC 01-108153</a> liquid soap bottles are available.	
6	Orient the <a href="#">SIC 01-100028S</a> cassette seal so that the two holes in the seal match those on the front of the cassette.	
7	Install the <a href="#">SIC 01-100028S</a> cassette seal by the corners first. Make sure that the little square nubs align with the curve of the metal at cassette corners. (See picture to the right.) Install all four corners.	
8	Installing the top edge of the seal first, smooth out the sides.	
9	Make sure that the little squares on the front of the cassette also fall into the proper cut out places in the metal of the <a href="#">SIC 01-100834S</a> cassette lid. If you have trouble with this use a paper towel on the inside of the seal to push it where you need it to be.	
10	Fluff out the edge of the seal by running your finger under the lip of the seal all the way around. Test the operation of the cassette in the sterilizer. If it still leaks, you may need to repeat the procedure. Seal should be replaced every 3 months.	